

# BASICS OF DESIGN ENGINEERING

# ELECTRONICS

Switching power supplies, small motors, polymer fuses, alarm ICs, circuit protectors, and sensors are among the topics covered in this electronics reference issue.

## Switching power supply design rules

**R**esonant and quasi-resonant dc/dc converters are becoming more widely used because they are less expensive and more efficient than equivalent linear supplies. Not long ago, efficiency hinged on the converter's switching devices that wasted most of the power budget during relatively low-frequency transitions — typically 20 to 30 kHz — between on and off states.

Improving efficiency by increasing the speed of these converters while using the same type of switching devices, however, peaked out at about 66 kHz. But because newer high-speed switching devices operate at 100 kHz and more while dissipating much less power during transitions, converter efficiency has increased dramatically.

In a simplified diagram showing a single-ended forward converter, for example, the energy transfers from source to load during the “on” time of a single solid-state switch cycle. The circuit shown is quasi-resonant because the energy stored in capacitor  $C_r$  does not return to the inductor  $L_r$  as is done in a full-resonant converter.

When the main switch,  $Q_1$ , turns on, about a half cycle of current flows through the switch, transferring the energy from the input source to an LC circuit composed of  $L_r$  and  $C_r$ . The transformer here provides voltage scaling, electrical isolation from primary to secondary, and magnetic storage in the leakage inductance. The leakage inductance of transformer  $T_1$ , is modeled as the inductor  $L_r$  in series with the secondary, and the capacitor  $C_r$  is across  $D_2$ . The inductor stores energy as current,  $\frac{1}{2}(L_r I^2)$ , and the capacitor stores energy as voltage,  $\frac{1}{2}(C_r V^2)$ .

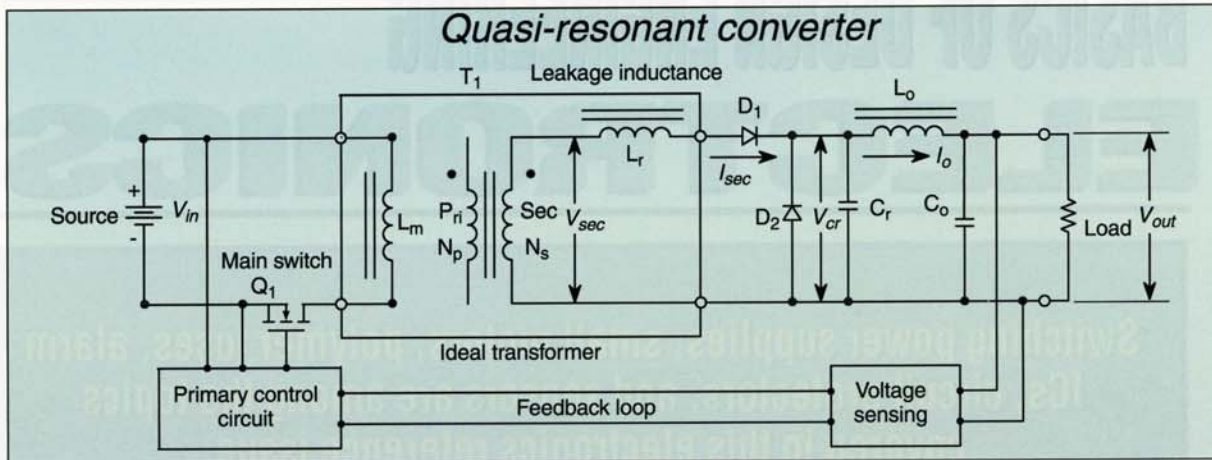
Both diodes,  $D_1$  and  $D_2$ , transfer energy from the input to the output. Diode  $D_1$  conducts when the main switch conducts and transfers energy from the leakage inductance to capacitor  $C_r$ . The diodes also block the reverse transfer of energy. Diode  $D_2$  provides a path for the cur-

rent in output inductor  $L_o$ , and prevents reverse voltage on  $C_r$  after the energy removed from the leakage inductance moves to  $L_o$ . Moreover, the transformer core in a single-ended forward converter is magnetically reset to use more of the material's flux swing. This maximizes



High-density dc/dc converters come in numerous combinations of input voltage, output voltage, and power level. Modules such as these small PC-board-mounted packages provide output power to 150 W.





the power output from a core of a given size.

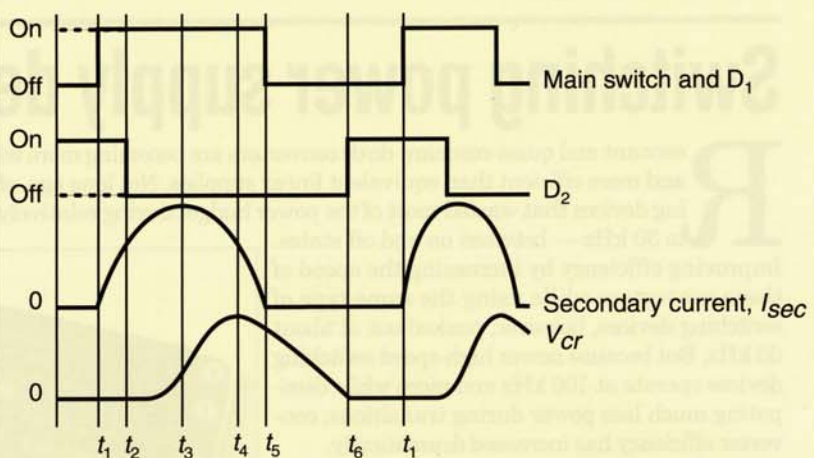
The low-pass LC filter primarily reduces the output ripple voltage across the load. Because it's a relatively large inductance,  $L_o$  at full-load current stores more energy than any other element in the circuit. Under steady-state operation, the energy pulses through  $C_r$  match the energy delivered to the load.

The converter transfers energy in a specific sequence. For a given input voltage, each resonant sequence transfers an identical amount of energy which may be delivered at different rates (higher rates for more power), thus varying the total power or voltage delivered to the output. The  $L_o$ - $C_o$  output filter then averages or smooths this voltage.

The converter's operation can be analyzed over a single resonant sequence referring to the *Quasi-resonant converter waveforms* diagram. The sequence divides further into three sections. Here,  $I_o$  is about 50% of the maximum rating, and assuming steady-state operation, the current in  $L_o$  is always positive. This is known as continuous-mode operation. In contrast, if the current in  $L_o$  reached zero, the operating mode would be discontinuous.

The period,  $t_1$  to  $t_6$ , defines one complete resonant sequence consisting of three sections. At the end of this sequence the energy built up on  $C_r$  transfers to  $L_o$ . Between  $t_6$  and the  $t_1$  of the next resonant sequence,

### Quasi-resonant converter waveforms



energy for the load comes solely from  $L_o$ . The first two sections of the period  $t_1$  to  $t_6$  are measured in tenths of microseconds and primarily depend on the tightly controlled values of the resonant parts  $L_r$  and  $C_r$ . The time in the third section, which is most often variable, is assumed to be fixed when  $I_o$  is taken as 50% of the maximum rating. Likewise, the  $t_1$  to  $t_6$  period is also assumed to be fixed for this analysis.

Variations in the number of resonant sequences in a given period control the energy delivered to the load. This becomes a fixed "on" time, variable-frequency control algorithm. When the input voltage  $V_{in}$  changes, the amount of energy also changes. But the allowable input

voltage range never exceeds a 4:1 ratio, so the magnitude is bounded. A negative feedback loop adjusts the operating frequency to regulate the amount of energy the inductor ( $L_o$ ) outputs. In other words,  $L_o$  receives just the correct amount of energy from  $C_r$  to replace the amount it delivered to the load. This sequence ensures a smooth, continuous, and regulated converter output voltage within the power rating of the converter. ■

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Part #23245